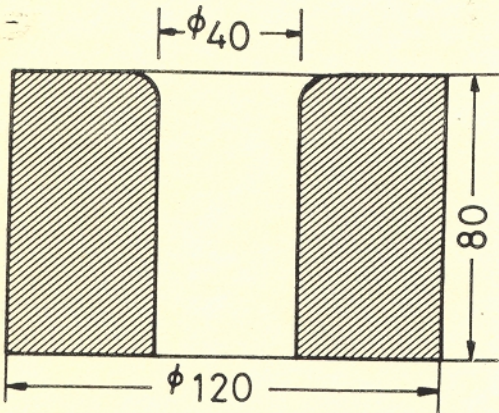


Die or Jig	Name	Drawing die																			
	Category	Pipe forming																			
Material	Steel Code	D2	TD	Coating	VC	Treating Condition															
	Heat Treatment	Ion nitriding		Thickness		Substrate Hardness	Hrc 60														
<u>Sketch</u> 				Work	Material	ASTM A512															
				Dimension	42x1.6 3.0t	Hardness															
				<u>Sketch of Work</u> 																	
				<u>How It Is Worked</u> 																	
<u>Evaluation</u> Ion nitrided : less than 1,000 shots/polish* TD processed : 20,000 shots/polish* *due to scoring			<u>Effect</u> (Increase of life) Reduction of maintenance cost Saving of lubricants Increase of working rate Others		<u>Working Condition</u> <table border="1"> <tr> <td>Machine</td> <td></td> </tr> <tr> <td>Load</td> <td></td> </tr> <tr> <td>Stroke</td> <td></td> </tr> <tr> <td>Speed</td> <td></td> </tr> <tr> <td>Temperature</td> <td>°C</td> </tr> <tr> <td>Lubrication</td> <td></td> </tr> <tr> <td>Clearance</td> <td></td> </tr> </table>			Machine		Load		Stroke		Speed		Temperature	°C	Lubrication		Clearance	
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