TD Process
Application Data
No. - /

Lubrication

Clearance

(No	/	
1	Die or Jig	Name Guide of textile machinery								
		Category Guide roller								
	Mate- rial	Steel Code	Wl	TD	Coating	VC	Trea	ting ition		
		Heat Treatment	ment Hardened		Thickness			trate ness		
	Sketch				work	Material Dimensio		rethane Hard- ness		
						Sketch of Work				
		The second secon				Filament: 40D-50S				
1										
)	A.	How It Is Worked							
		Guide								
Juliac										
						Efact.		Hanking	Condit	ion
		Evaluation				fect		Working Condition Spinning		
	Chromium plated Wl			Increase of life Reduction of			hine	Machi		
	7777	Nitrided stainless steel TD processed			maintenance cost			d		
							working Speed (Feed) max. 20m/min.			
1					rate	or wor		perature	max.	°C
0 100 200 300 400 500				Others					45	

400

h

200

0

100

300

Life

500