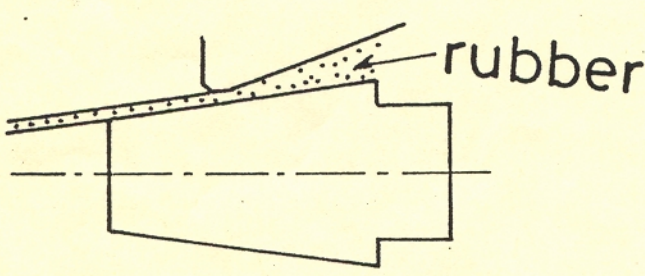


Die or Jig	Name	Torpedo																				
	Category	Rubber molding																				
Material	Steel Code	1045	TD	Coating	VC	Treating Condition																
	Heat Treatment	Hardened		Thickness		Substrate Hardness																
<u>Sketch</u> 					Work	Material	Rubber															
					Dimension		Hardness															
					<u>Sketch of Work</u> 																	
					<u>How It Is Worked</u> 																	
<u>Evaluation</u> Chromium plated: 10 days~1 month, life Thermal sprayed: 3 months, life TD processed: 18 months, life			<u>Effect</u> Increase of life Reduction of maintenance cost Saving of lubricants Increase of working rate Others		<u>Working Condition</u> <table border="1"> <tr> <td>Machine</td> <td></td> </tr> <tr> <td>Load</td> <td></td> </tr> <tr> <td>Stroke</td> <td></td> </tr> <tr> <td>Speed</td> <td>3~7 m/min.</td> </tr> <tr> <td>Temperature</td> <td>60~80 °C</td> </tr> <tr> <td>Lubrication</td> <td></td> </tr> <tr> <td>Clearance</td> <td></td> </tr> </table>				Machine		Load		Stroke		Speed	3~7 m/min.	Temperature	60~80 °C	Lubrication		Clearance	
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