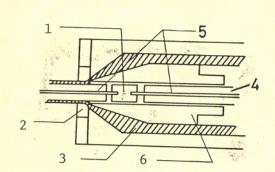
## APPLICATION DATA

Name of part
Hose guide for covering

Mode of servicing
Rubber molding

Source

M. Mizutani (Toyota Gosei Co., Ltd.) Toyota Gosei Giho, Vol.19, No.1 (1977) p.14



## Working method

- 1. Joint tool
- 2. Dies
- 3. Rubber
- 4. Rubber hose
- 5. Joint bar
- 6. Hose guide

Work material  Material  Size  Hardness  Remark	Rubber Steel
TD treated pa	rt
Carbide	VC
Base metal	D2
Harness of	substrate
Remark	
Working or se	rvicing condition
Working or se	rvicing condition
•	rvicing condition
Machine	rvicing condition
Machine Load	rvicing condition
Machine Load Stroke	rvicing condition
Machine Load Stroke Clearance	

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Base metal, treatment and hardness of the part to be compared

1045 Chromium plated

Life and other evidences

TD part

8.5 month, life due to wear against joint tool

The part to be compared

2 month, life due to wear against joint tool

Profit obtained through application of TD Process