## APPLICATION DATA

Name of part Perforating punch Mode of servicing		Source  M. Satoh  Mashinisuto		Name of part  Blank, Stretch form and Pinch trim dia 5.q (6701) 78.60		
	tal stamping	Monthly Vol.22,		vicing		
			Wor	Work material		
Work material Material			1	Material High strength steel		
		Size	2a × 57 mm deep		Pro	
	ness		- F	lardness		
			F	Remark		
			TD	treated part		
teens of				Carbide <u>vc</u>		
		<b>基</b> 學法	. В	ase metal <u>8%Cr di</u> e	steel	
	30 225		H	arness of sub <mark>str</mark> ate		
		10	R	emark		
			Wor	king or servicing c	ondition	
			M	achine		
		Mach	L L	oad		
		Load	S	troke		
		oris 1	C	learance		
			L	Lubrication		
	erature of work		T	emperature of work		
Result	Base metal, tr	eatment and hard 1750 ed 10 22 steel Hardene	ment and nardner	base metal, treat	Result	
	Life and other evidences					
	TD part					
	The part to	000 shors/repai	66,000 shots/reg	The part to be		
	Profit obtaine	d through applic	ation of TD Prod	Profit obtained t		
	nour, due to eliming the radius, clear production.	180 to 260 per ler die, polishing and back into p				