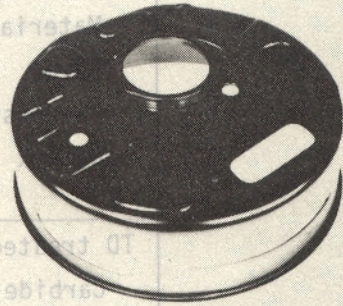


APPLICATION DATA

Name of part Drawing die	Source K. Tanima Puresu Gijutsu Vol.16, No.7 (1978) p.34	Name of part Drawing die
Mode of servicing Sheet metal stamping	Puresu Gijutsu Vol.16, No.7 (1978) p.34	Mode of servicing Sheet metal stamping

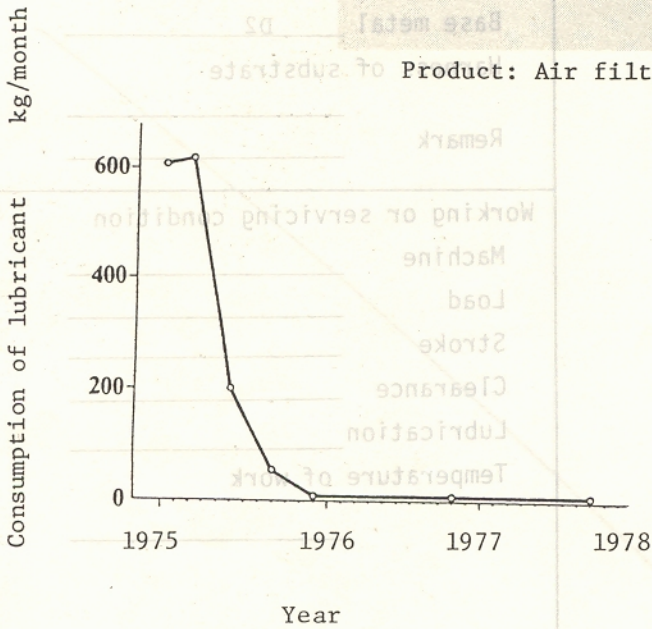


Work material

Material Cold rolled mild steel
 Size 0.8 mm
 Hardness _____
 Remark _____

TD treated part

Carbide VC
 Base metal D2
 Harness of substrate _____
 Remark _____



Working or servicing condition

Machine 300 ton Transfer Press
 Load _____
 Stroke _____
 Clearance _____
 Lubrication Water soluble
 Temperature of work _____

* 7 stages