APPLICATION DATA

Name of part Bending di		Source M. Satoh	ource M. Satoh	2	Name of part Bending die
Mode of services	vicing 🤼 🦪 (0 1 stamping	(el) ⁷ Mashinisuto	Vo.20, No.5		Mode of service Sheet metal
blim be	ial Hot roll stret 3.8 mmt	Work maker Maker Size Handr	Ma S - Ha	c material cold r steel sze 1.2 mm ardness	olled mild
	oo substrate	Lama F.	TD to Ca	reated part rbide VC se metal 8%Cr d: rness of substra-	
ondition	Product 9	Machi Load Strok Clear	Ma Lo St	ing or servicing chine ad roke earance brication	condition
	rature of work	Tempe	Те	mperature of work	(
Result	Base metal, treatment and hardness of the part to be compared 8%Cr die steel Chromium plated, 40µm thick				
	Life and other evidences TD part TD part The part to be compared one 3,000 shots/re-plating The part to be compared one 3,000 shots and the part to be compared one 3,000 shots are plated to be compared one 3,000 shots and the part to be compared one 3,000 shots are plated to be compared to be compared one 3,000 shots are plated to be compared to				

Profit obtained through application of TD Process entitle through