TD Process Application to Dies and Jigs 2000 Data Offication D

TD Process
Application Data
No. -

. 011						NO									
Die	Name		ng die								Drawin		Name	Die	
or Jig	Category	nowde	Die (stamping) cold forging, hot forging, die casting, sand molding, powder compacting, rubber molding, plastic molding, glass casting) Cutting tool, Knife, Guide roller, Others (
Mate rial	Steel Code	ng fon	D2		VC	TD	Coating	VC			ition	ebo0 f		Mate	
	Heat Treat	ment	Substr Hardne	4	,	SS	Thicknes	S			1033	HRCT			
Work Material V Mard Hard								Work	Work Material Hot rolled mild steel						
Sketch of Work Member								Dimension 0.9mmt hard-ness							
							Sket	Sketch of Work							
Tediller Tediller						Wh	Wheel house inner								
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	1	>		//	1						LN				
How It Is Worked Drawing							How	How It Is Worked Drawing die							
							Dr								
E				ect	113		Effect		Ī	Working Condition					
	Ordinarily	harden	andoned				The second division in				Machine 9ib bejaco di				
Galling 100 ∿ 250 shots						Reducti	on of a	ost	Load		ts	sho			
	TD 200,00 Still usab	0 shot	Stroz				Saving			Str	oke	repair			
	No repair	work d	ork during two years				•Increas	e of wo	of working		ed	+ NO 98	Re-TD		
J°.	-						Others				peratur	^e		°C	
							Julian			Lub	ricatio	n None	е		
and the same of th										Cle	arance				