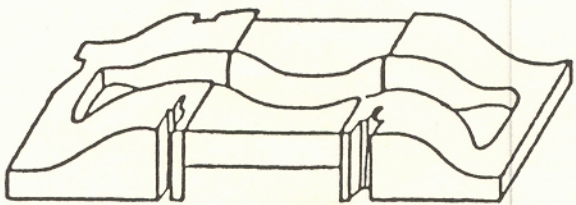
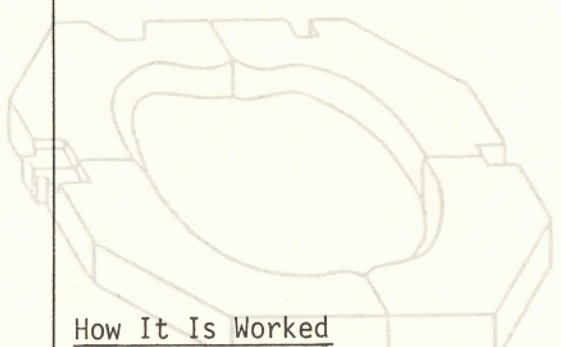


Die or Jig	Name	Drawing die					
	Category	Die ((<u>stamping</u>), cold forging, hot forging, die casting, sand molding, powder compacting, rubber molding, plastic molding, glass casting), Cutting tool, Knife, Guide roller, Others ()					
Material	Steel Code	D2	TD	Coating	VC	Treating Condition	
	Heat Treatment			Thickness	μ	Substrate Hardness	HRC
Sketch			Work		Material	V	
			Dimension		3.2mmt	Hardness	
			<p>Sketch of Work Member</p> 				
How It Is Worked			How It Is Worked				
Drawing die			Drawing				
Evaluation			Effect		Working Condition		
<p>TD coated die</p> <p>More than some hundred thousand</p> <p>no repair during one or two years</p> <p>Re-TD coated</p> <p>three or four times</p>			<p>Increase of die life</p> <p>Reduction of maintenance cost</p> <ul style="list-style-type: none"> • Saving of lubricants • Increase of working rate • Others 		<p>Machine</p> <p>Load</p> <p>Stroke</p> <p>Speed</p> <p>Temperature °C</p> <p>Lubrication</p> <p>Clearance</p>		