APPLICATION DATA

Name of pa	art	Source		Source	rt	Name of pa
Drawing	die	M. Satoh	- Journ and	T. F. 4(1076)	die	
Mode of s		.20. No.5 (1976)	to Vol. 20, 1		rvicing	
Sheel me	tal stamping (er	Nol.17, No.4 (19	u Gijutsu 1	Pures	metal stamping	Sheet
blim		Work ma Mater Size		Work material High strength steel 60 kg/mm Size 1.6 mmt Hardness Remark		
					tal 8%Cr die s	teel
Mechine 30 conficient Machine 30 con transfer Machine 30 con transfer Machine Clearance Suborq Lubrication 011 Temperature of work			Shut down down down to an inc	Working or servicing condition Machine Load Stroke Clearance Lubrication Temperature of work		
Result		reatment and har	dness of t		be compared 8	Result
	Life and other evidences sometime and other evidences					
	The part to be compared 4,000 shots, Still usuables of The part to be compared 4,000 shots repair to be comp					
	Remark Profit obtaine	through appli		Process		
		2.3	1.9	f t por-	Max thickness o	
	TAT	less than 3	2481 5 81			
		ess than 0.3			Ratio of failur the cracking an	