APPLICATION DATA

Name of part Blanking p	bunch	Source					
Mode of serv	-	0. Kasuya, e (1) Mashinisuto		.12 (1976) p.	servicing 18. metal stamping		
	terial	Work ma		Work material			
	Punch Isi			Material	AISI 4135		
	Sec. 17 Sec. 19		Product	Size Hardness Remark	2.4 mmt		
	2011 2 4 3 4				H _R B 70∿80		
				TD treated p	ant		
				Carbide	VC		
นากกัดเกลดากา	nangungungng ngapagungng 50 % 20 30 % 11	100 100 120 00 140 15		Base metal	D2	to the last	
				Harness of	substrate		
				rement	H _R C 58		
	k	Remar		Remark			
				Working or s	ervicing cond	ition	
				Machine			
				Load	- ng		
			g	Stroke	4	2 3	
a 100 miles			suking	Clearance	5	2	
			5 8	Lubricatio	10	3 5	
	se toli Tolia Isolai	o=bc		Temperatur			
	Product	- 在改		0 0		- +	
Result	Base metal, t	reatment and hardn	ess of th	e part to be	compared	Result	
	93 75411103 33 3						
	D2 Hardened H _R C 61					4	
Profit obtained Introduction of TD processed through through through through the sed through t							
The part to be compared 12,000 shots/reg. Galling 079							
Chamfering die							
Profit obtained through application of TD Process							
7 2 3 3							
			761.0				