Name of part		Source				
Blanking die  Mode of servicing		M. Satoh Mashinisuto Vol.20, N		Plexeing puncl 7.q (1976) 7.0		
Sheet metal stamping					Category	
				Work material		
	m Treating	Chromiu		Material	Cold rolled	mild
				Size	1.2 mmt	rial
	A Septimient	Mickness		Hardness		
	terial Aluminu	eM Judge		Remark		data 12
	70 10 10 10	Work				ПЭЭЭЯС
				TD treated part		
		ide: Set les		Carbide _	γC	
				Base metal _		
-55¢				Harness of substrate Remark		
Po	7 M W 10 M 10 M 10	6 100 124 100 100 200 110 210 10 140 250 NO	and the second	Working or ser	rvicing condi	tion
				Machine _		
			27.7.7.2.2.3.3.3.3	Load		
	Is Worked	tT woH		Stroke		
	55% 10% 62	32 11011		Clearance _		
				Lubrication_		
				Temperature	of work	
				-		
Result	Base metal, treatment and hardness of the part to be compared  8% Cr die steel Hardened					
	Life and other	er evidences		1	nois	Evaluar
	Hardened: 29,000 shots, Park to be compared in 10,000 shots, Park to be compared in 10,000 shots, Park and 29,000 shots, Park and 20,000					
	The part to	the compared failo,	000 shots/	9,000 shots.gar		
	1					
	Profit obtain	ed through applicat	cion of TD	Process		
Oil for		Others				
preseing(p	Luprication					
	Clearance					

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