TD Process
Application Data
No. -

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)ie	Name	Cutting off blade Die (stamping, cold forging, hot forging, die casting, sand molding,												
	Jig	Category	Die (stamping, cold forging, hot forging, die casting, sand molding, powder compacting, rubber molding, plastic molding, glass casting) Cutting tool, Knife, Guide roller, Others (
1	Mate rial	Steel Code		W1	TD	Co	ating	Cor		Cond	eating ndition bstrate				
1		Heat Treatment				Th	ickness	μ Har		Hard	ness ness				
	Sketch							Work	Mate	rial	Glass f reinfo	rced	plast	C	
		45 0.45						Sketo	ch of	Work					
		45													
	<u> </u>							How It Is Worked							
	-	Evaluation					E	ffect			Working Condition				
	-							on of nance cost		fe) Ma	achine				
		W1 hardened 100 cuts unusable								_	oad				
		W1 VC c	coated	1,000 cuts	8	8	1	of lubricants							
			still usa			е	·Increas	e of working		-	peed emperature		C	, C	
1							·Others			-	ubrication	-			
					-	learance									

Recorded by _____